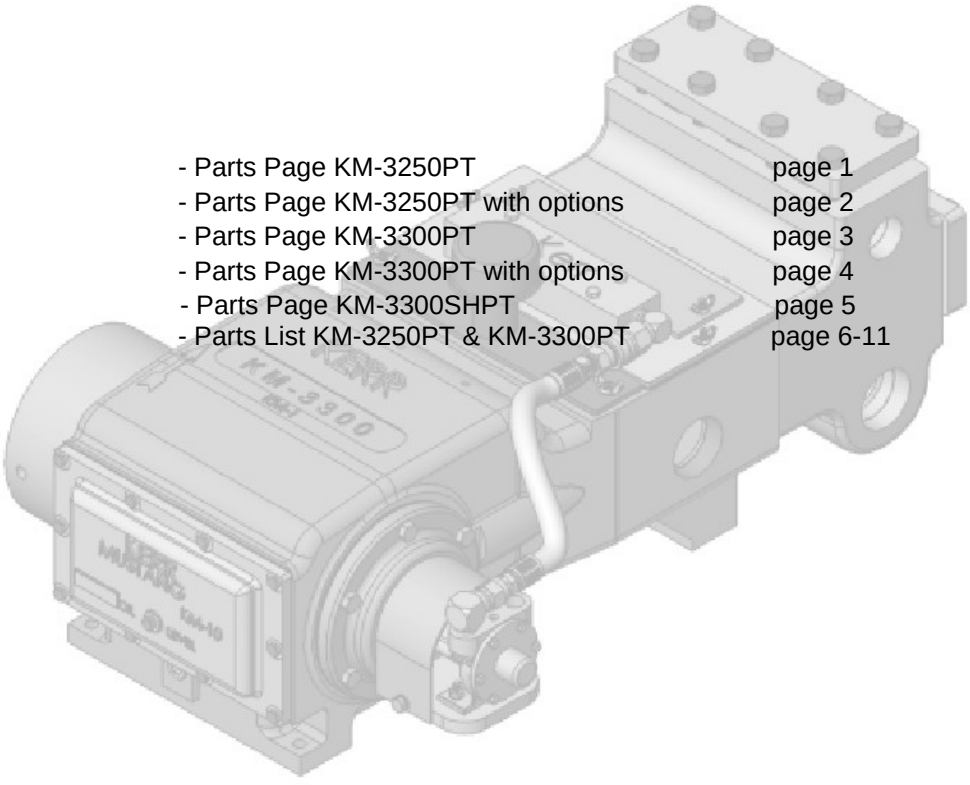
PARTS MANUAL

KM-3250PT & KM-3300PT PISTON TYPE PUMP

INDEX

- Parts Page KM-3250PT page 1
- Parts Page KM-3250PT with options page 2
- Parts Page KM-3300PT page 3
- Parts Page KM-3300PT with options page 4
- Parts Page KM-3300SHPT page 5
- Parts List KM-3250PT & KM-3300PT page 6-11

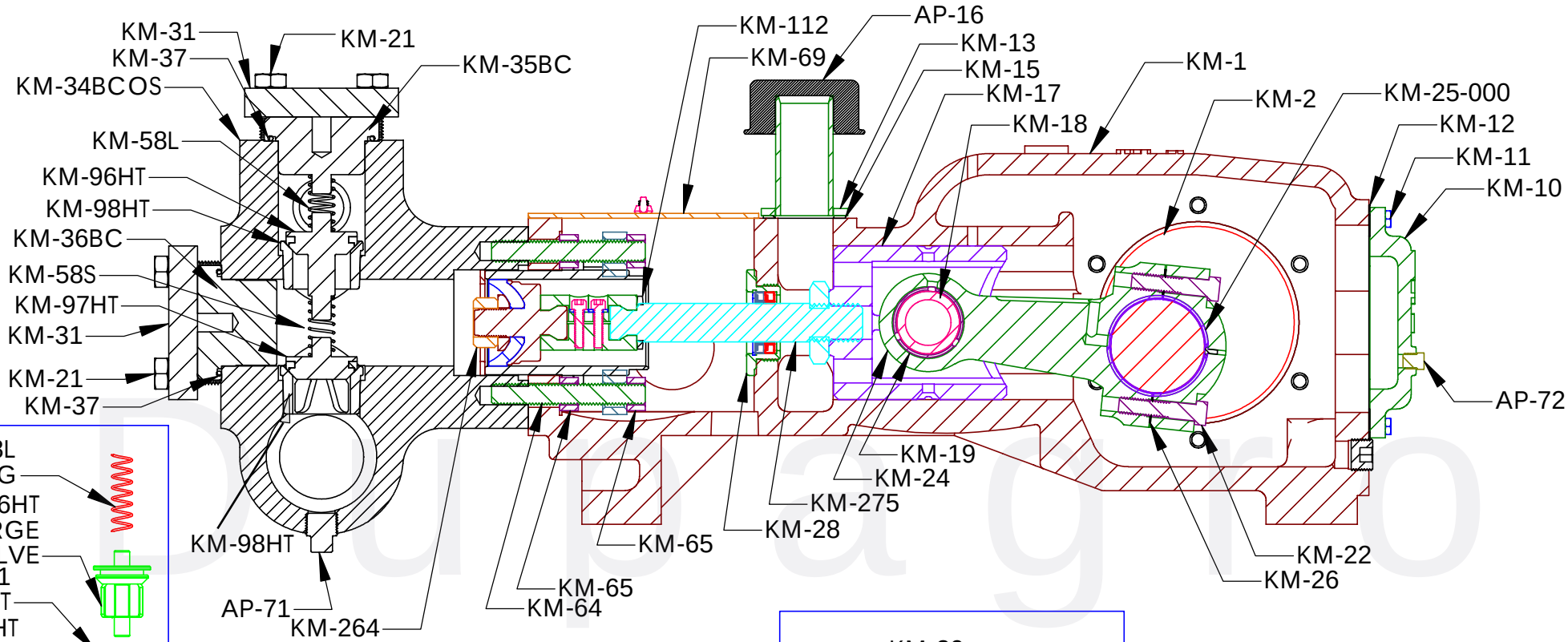


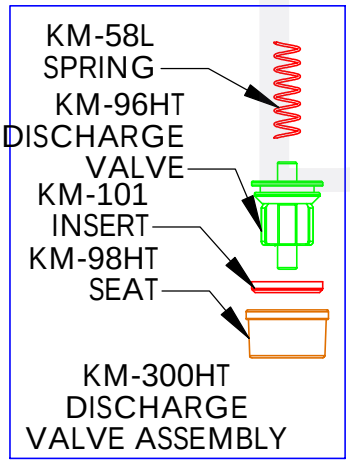
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The Netherlands

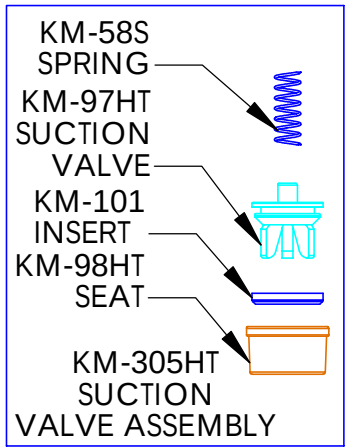
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www.dupagro.com

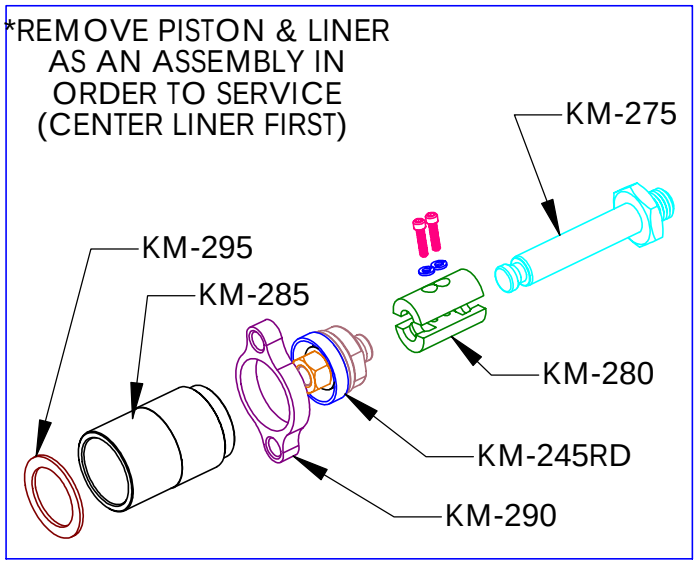
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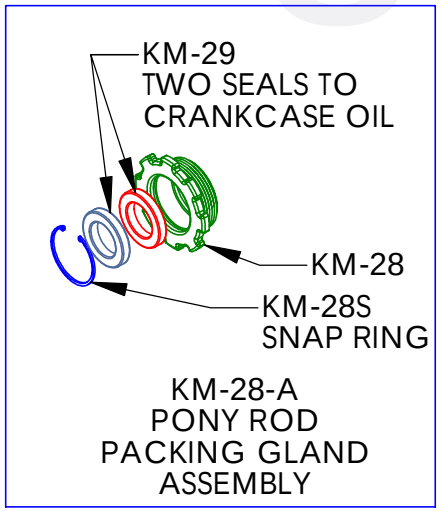
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KM-3250PT

PUMP & GEAR REDUCER LUBRICATION

	GEAR OIL
BELOW 30˚F	40W
30-50˚F	50W
ABOVE 50˚F	90W

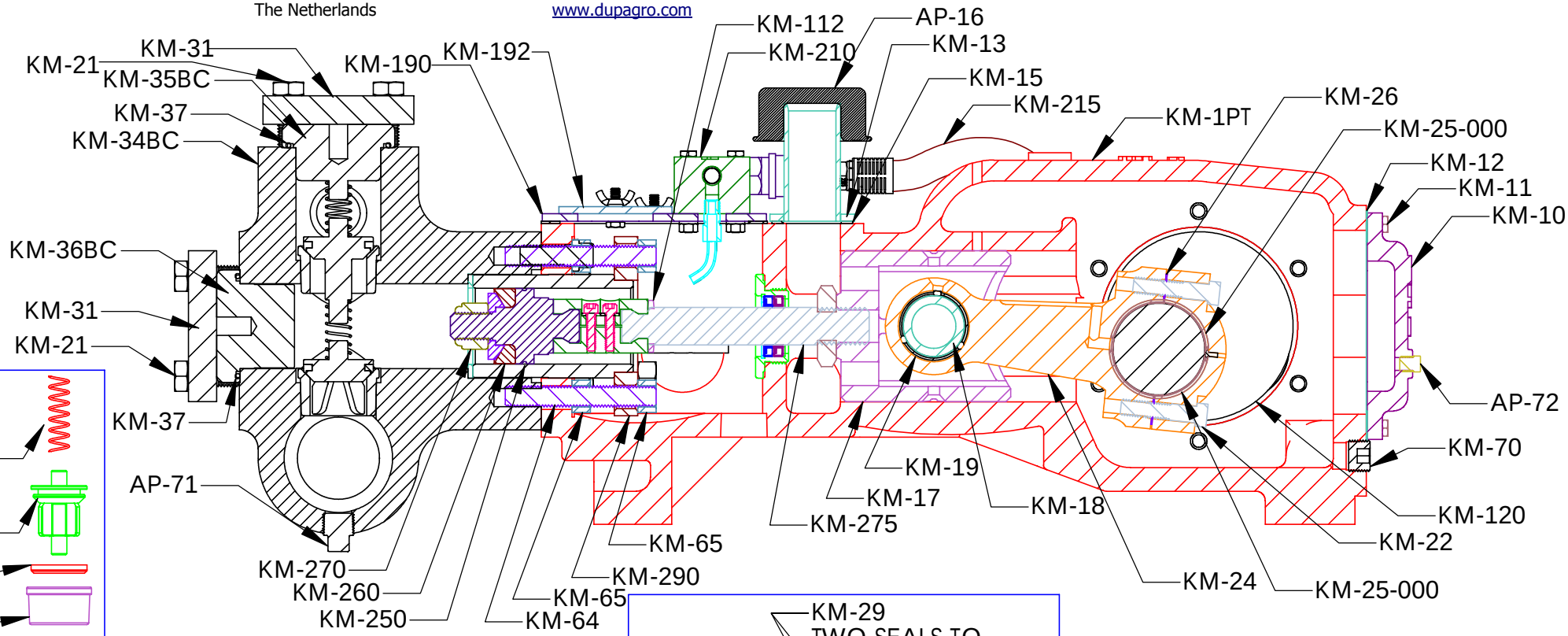
TROUBLESHOOTING GUIDE for Kerr Pump

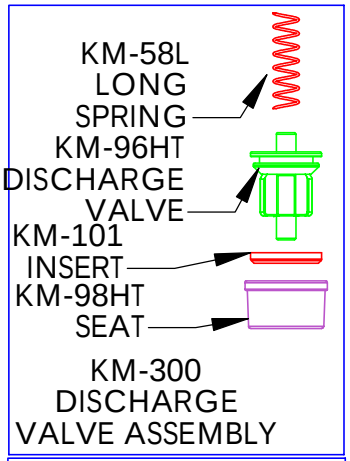
1) CHECK FOR LEAKING PISTONS
   - REPLACE IF NECESSARY

2) CHECK FOR PROPER FLUID FLOW TO PUMP
   - MINIMUM REQUIREMENTS 2" SUCTION HOSE NO MORE THAN 30' LONG WITH 20 PSI OF CONTINUOUS PRESSURE FEEDING PUMP

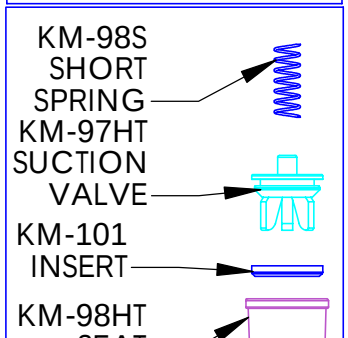
3) REMOVE VALVE COVER CAPS AND INSPECT VALVES & VALVE SEATS FOR FOREIGN OBJECTS AND WEAR
   - REPLACE IF NECESSARY

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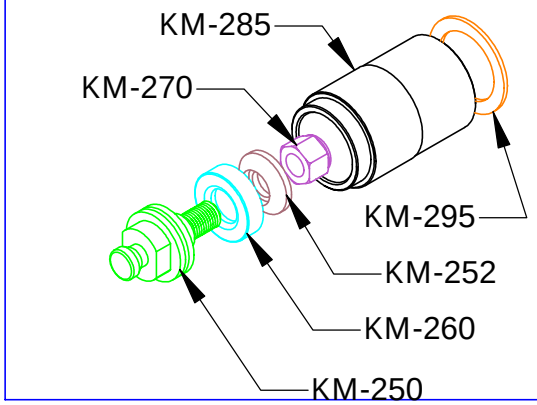


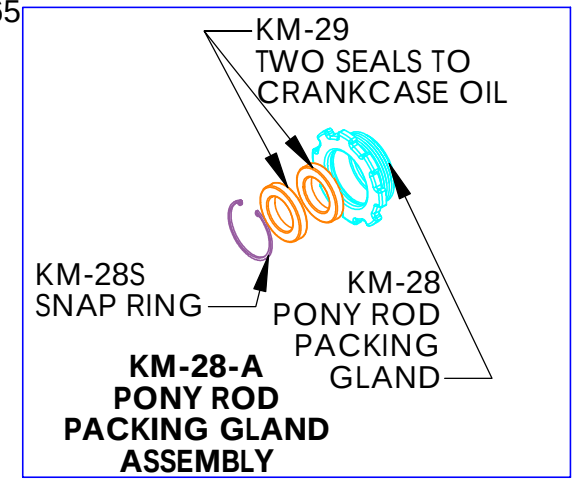
KM-300
DISCHARGE
VALVE ASSEMBLY



KM-305
SUCTION
VALVE ASSEMBLY

*REMOVE PISTON & LINER
AS AN ASSEMBLY IN
ORDER TO SERVICE
(CENTER LINER FIRST)





KM-28-A
PONY ROD
PACKING GLAND
ASSEMBLY

PUMP & GEAR REDUCER LUBRICATION

BELOW 30˚F	40W
30-50˚F	50W
ABOVE 50˚F	90W

TROUBLESHOOTING GUIDE
for **Kerr Pump**

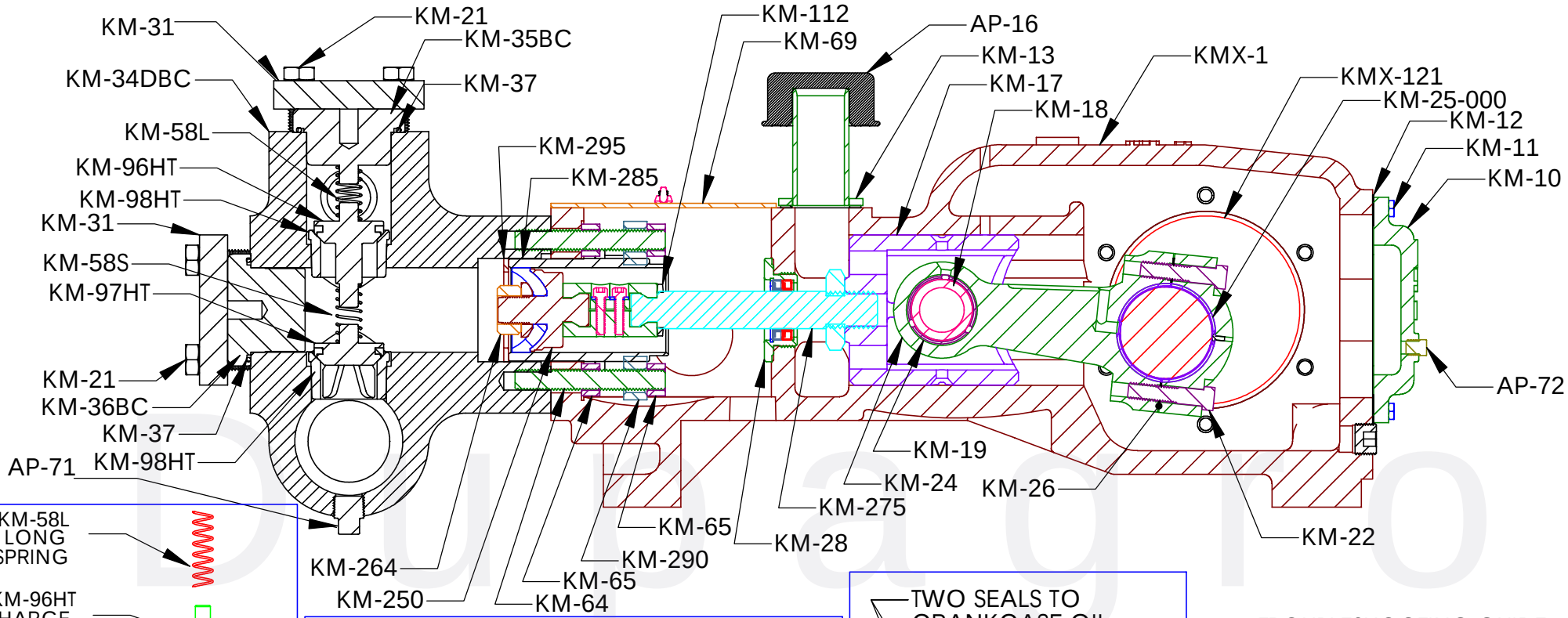
1) CHECK FOR LEAKING PISTONS
   - REPLACE IF NECESSARY

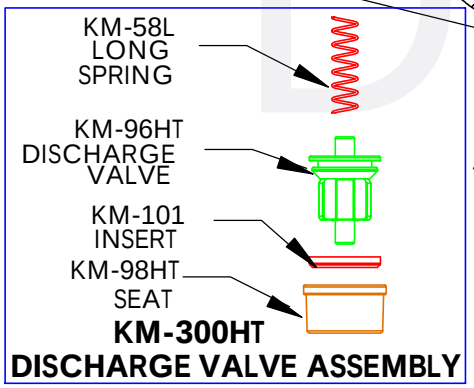
2) CHECK FOR PROPER FLUID FLOW TO PUMP
   - MINIMUM REQUIREMENTS 2" SUCTION HOSE NO MORE THAN 30' LONG WITH 20 PSI OF CONTINUOUS PRESSURE FEEDING PUMP

3) REMOVE VALVE COVER CAPS AND INSPECT VALVES & VALVE SEATS FOR FOREIGN OBJECTS AND WEAR
   - REPLACE IF NECESSARY

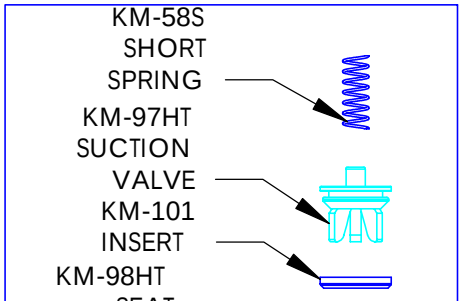
KM-3250PT WITH OPTIONS

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6708 AX Wageningen
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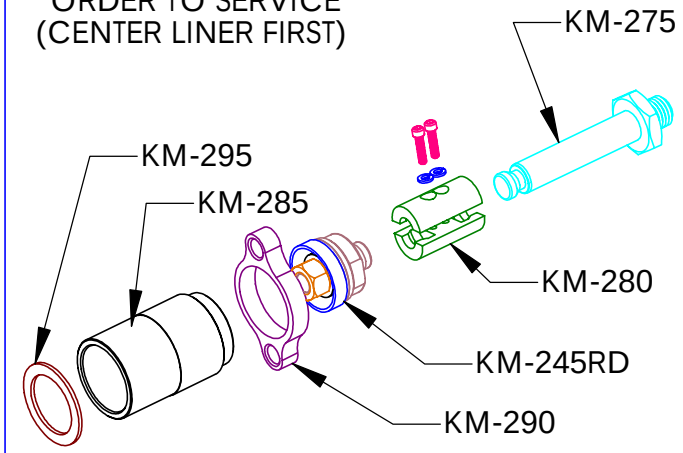


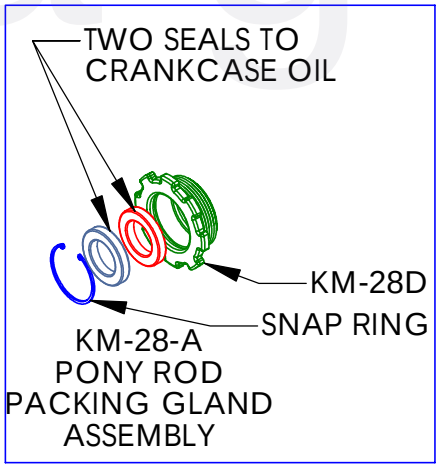
KM-300HT
DISCHARGE VALVE ASSEMBLY



KM-305HT
SUCTION VALVE ASSEMBLY

*REMOVE PISTON & LINER AS AN ASSEMBLY IN ORDER TO SERVICE (CENTER LINER FIRST)





TROUBLESHOOTING GUIDE
for
Kerr Pump

1) CHECK FOR LEAKING PISTONS
- REPLACE IF NECESSARY

2) CHECK FOR PROPER FLUID FLOW TO PUMP
- MINIMUM REQUIREMENTS 2" SUCTION HOSE NO MORE THAN 30' LONG WITH 20 PSI OF CONTINUOUS PRESSURE FEEDING PUMP

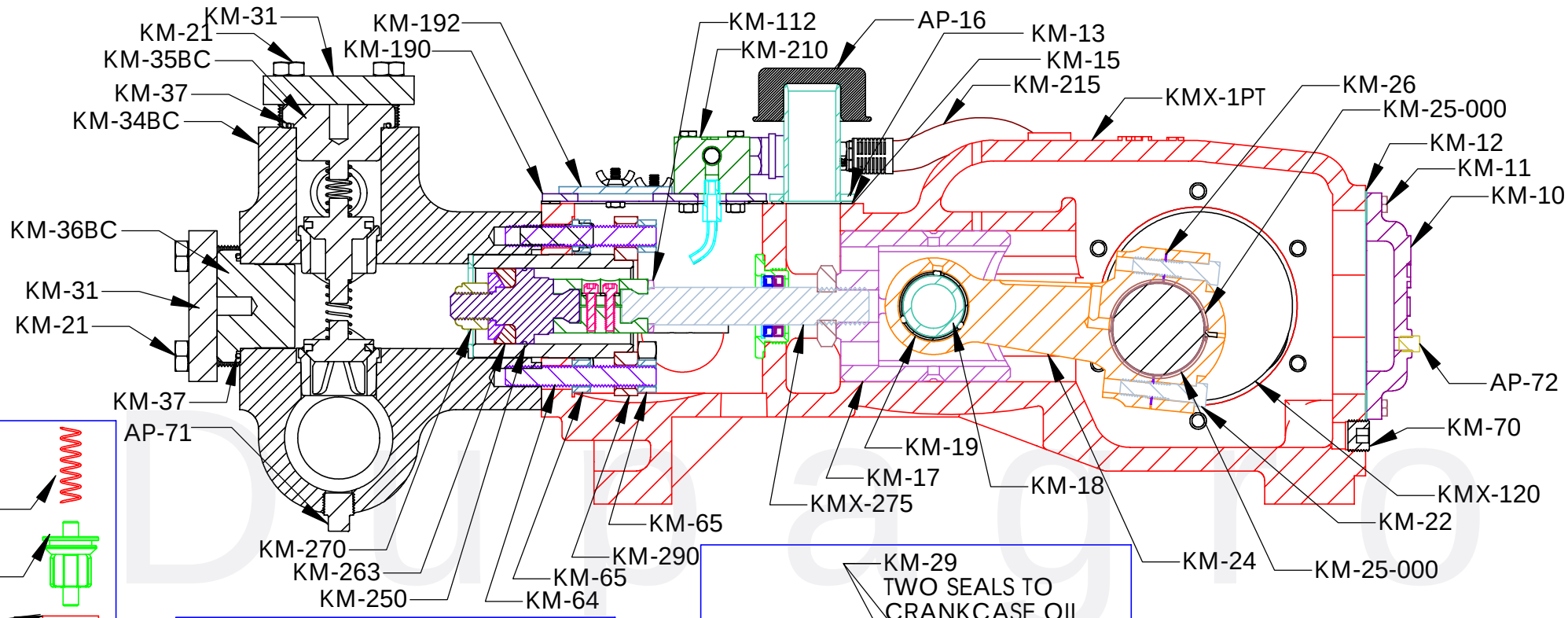
3) REMOVE VALVE COVER CAPS AND INSPECT VALVES & VALVE SEATS FOR FOREIGN OBJECTS AND WEAR
- REPLACE IF NECESSARY

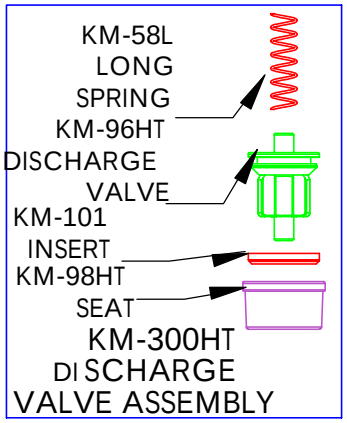
PUMP & GEAR REDUCER LUBRICATION	GEAR OIL
BELOW 30˚F	40W
30-50˚F	50W
ABOVE 50˚F	90W

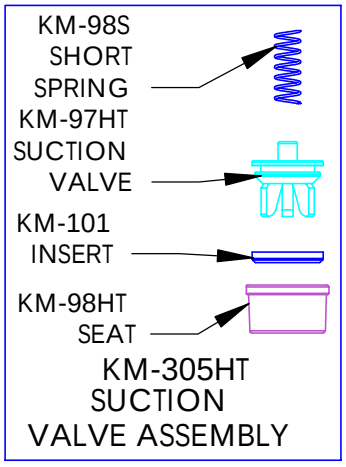
KM-3300PT

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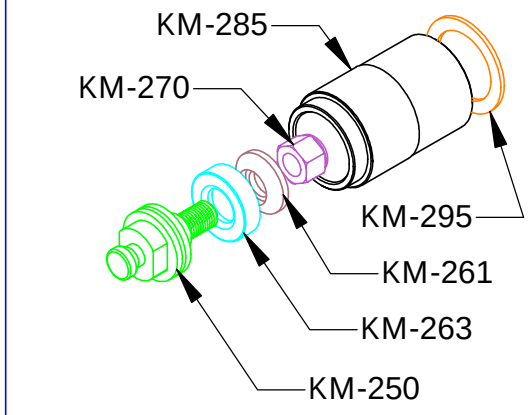
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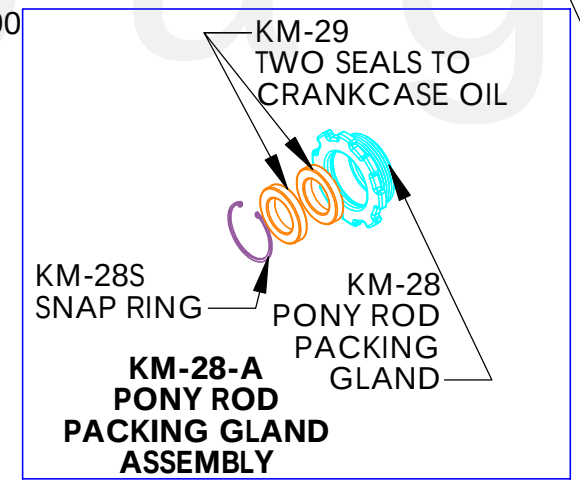






*REMOVE PISTON & LINER AS AN ASSEMBLY IN ORDER TO SERVICE (CENTER LINER FIRST)





PUMP & GEAR REDUCER LUBRICATION	GEAR OIL
BELOW 30˚F	40W
30-50˚F	50W
ABOVE 50˚F	90W

TROUBLESHOOTING GUIDE for Kerr Pump

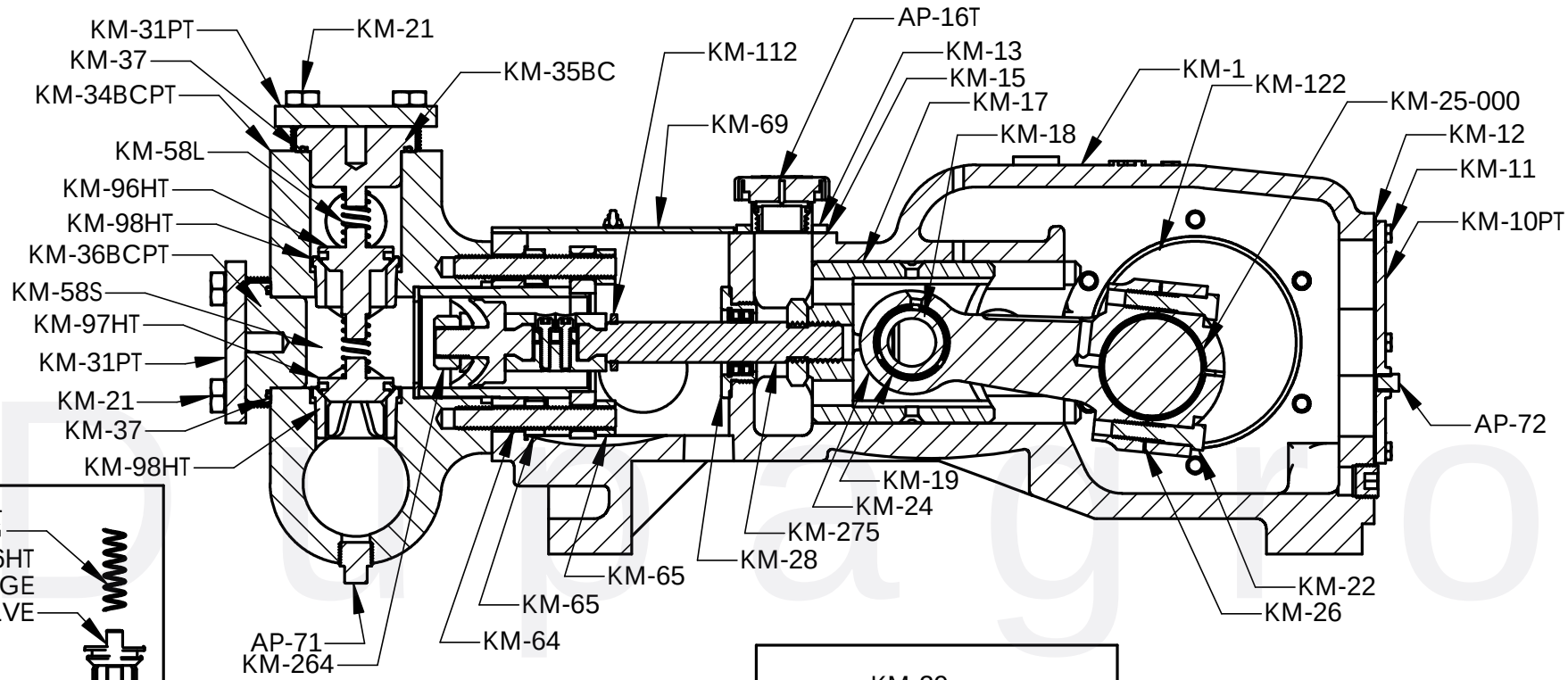
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   - REPLACE IF NECESSARY

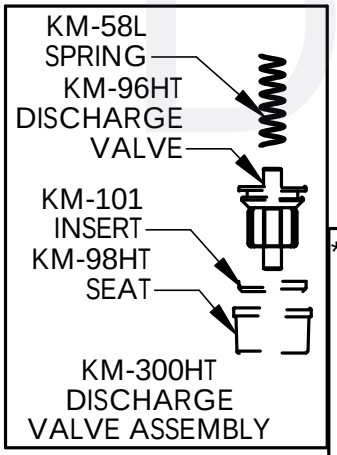
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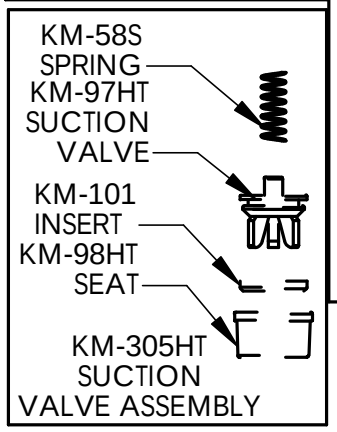
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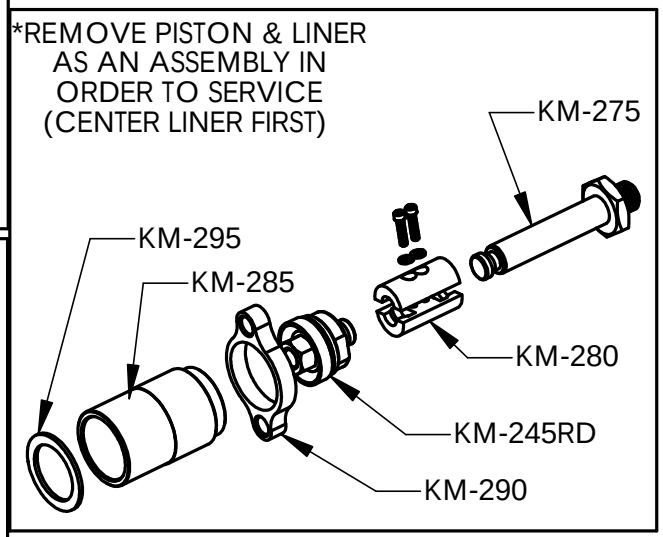
KM-3300PT WITH OPTIONS

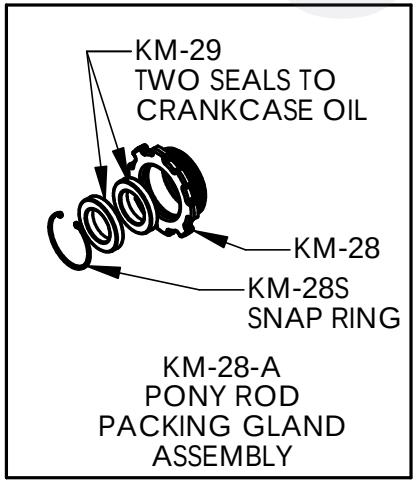
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The Netherlands
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KM-3250SHPT

PUMP & GEAR REDUCER LUBRICATION	GEAR OIL
BELOW 30 °F	40W
30-50 °F	50W
ABOVE 50 °F	90W

TROUBLESHOOTING GUIDE
for Kerr Pump

1) CHECK FOR LEAKING PISTONS
   - REPLACE IF NECESSARY

2) CHECK FOR PROPER FLUID FLOW TO PUMP
   - MINIMUM REQUIREMENTS 2" SUCTION HOSE NO MORE THAN 30' LONG WITH 20 PSI OF CONTINUOUS PRESSURE FEEDING PUMP

3) REMOVE VALVE COVER CAPS AND INSPECT VALVES & VALVE SEATS FOR FOREIGN OBJECTS AND WEAR
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Kerr KM-3250PT/KM-3300PT/KM-3250SHPT/KM-3300SHPT Piston Type Pump

Part Number	Description	# Req
KM-1	Pump Case	1
KMX-1	Pump Case	1
KM-3	Crankshaft Oil Seal	1
KM-4	Bearing Housing (Blind Side)	1
KMX-4	Bearing Housing (Blind Side)	1
KM-5	Bearing Housing (Shaft Side)	1
KMX-5	Bearing Housing (Shaft Side)	1
KM-6	Bearing Housing Capscrews	12
KM-6HD-125-6	Socket Head Capscrew for Bearing Housing Hyd-125-6	6
KM-6HD-125-3000	Socket Head Capscrew for Bearing Housing Hyd-125-3000	6
KM-6HD-125-6000	Socket Head Capscrew for Bearing Housing Hyd-125-6000	6
KM-7	Bearing Housing Gaskets	2
KMX-7	Bearing Housing Gaskets	2
KM-8-005	Main Bearing Adjusting Shims .005	
KM-8-010	Main Bearing Adjusting Shims .010	
KM-8-015	Main Bearing Adjusting Shims .015	
KMX-8-005	Main Bearing Adjusting Shims .005	As Req.
KMX-8-010	Main Bearing Adjusting Shims .010	As Req.
KMX-8-015	Main Bearing Adjusting Shims .015	As Req.
KM-9	Main Bearings	2
KM-10	Pan Cover	1
KM-10PT	Pan Cover	1
KM-11	Pan Cover Capscrews	10
KM-12	Pan Cover Gasket	1
KM-13	Crosshead Cover Plate	1
KM-13T	Crosshead Cover Plate Theaded	1
KM-14	Cover Plate Capscrews	2
KM-15	Crosshead Cover Plate Gasket	1
AP-16	Breather Cap (Oil Filler)	1
KM-16D	Oil Level Dip Stick	1
AP-16T	Breather Cap (Oil Filler) Threaded Style	1
KM-17	Crosshead	3
KM-18	Wrist Pin	3
KM-19	Wrist Pin Bushing	3
KM-20	Wrist Pin Set Screws & Nut	3
KM-21	Coverplate Capscrew	16
KM-22	Connecting Rod Capscrew	6
KM-24	Connecting Rod Only (No Inserts - Requires inserts both ends)	3
KM-24A	Connecting Rod (Inserted Both Ends)	3
KM-25-000	Connecting Rod Insert Bearing (Std)	3
KM-25-015	Connecting Rod Insert Bearing (.015)	3
KM-25-030	Connecting Rod Insert Bearing (.030)	3
KM-25-045	Connecting Rod Insert Bearing (.045)	3

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Kerr KM-3250PT/KM-3300PT/KM-3250SHPT/KM-3300SHPT Piston Type Pump

Part Number	Description	# Req
KM-1	Pump Case	1
KMX-1	Pump Case	1
KM-3	Crankshaft Oil Seal	1
KM-4	Bearing Housing (Blind Side)	1
KMX-4	Bearing Housing (Blind Side)	1
KM-5	Bearing Housing (Shaft Side)	1
KMX-5	Bearing Housing (Shaft Side)	1
KM-6	Bearing Housing Capscrews	12
KM-6HD-125-6	Socket Head Capscrew for Bearing Housing Hyd-125-6	6
KM-6HD-125-3000	Socket Head Capscrew for Bearing Housing Hyd-125-3000	6
KM-6HD-125-6000	Socket Head Capscrew for Bearing Housing Hyd-125-6000	6
KM-7	Bearing Housing Gaskets	2
KMX-7	Bearing Housing Gaskets	2
KM-8-005	Main Bearing Adjusting Shims .005	
KM-8-010	Main Bearing Adjusting Shims .010	
KM-8-015	Main Bearing Adjusting Shims .015	
KMX-8-005	Main Bearing Adjusting Shims .005	As Req.
KMX-8-010	Main Bearing Adjusting Shims .010	As Req.
KMX-8-015	Main Bearing Adjusting Shims .015	As Req.
KM-9	Main Bearings	2
KM-10	Pan Cover	1
KM-10PT	Pan Cover	1
KM-11	Pan Cover Capscrews	10
KM-12	Pan Cover Gasket	1
KM-13	Crosshead Cover Plate	1
KM-13T	Crosshead Cover Plate Theaded	1
KM-14	Cover Plate Capscrews	2
KM-15	Crosshead Cover Plate Gasket	1
AP-16	Breather Cap (Oil Filler)	1
KM-16D	Oil Level Dip Stick	1
AP-16T	Breather Cap (Oil Filler) Threaded Style	1
KM-17	Crosshead	3
KM-18	Wrist Pin	3
KM-19	Wrist Pin Bushing	3
KM-20	Wrist Pin Set Screws & Nut	3
KM-21	Coverplate Capscrew	16
KM-22	Connecting Rod Capscrew	6
KM-24	Connecting Rod Only (No Inserts - Requires inserts both ends)	3
KM-24A	Connecting Rod (Inserted Both Ends)	3
KM-25-000	Connecting Rod Insert Bearing (Std)	3
KM-25-015	Connecting Rod Insert Bearing (.015)	3
KM-25-030	Connecting Rod Insert Bearing (.030)	3
KM-25-045	Connecting Rod Insert Bearing (.045)	3

Kerr KM-3250PT/KM-3300PT/KM-3250SHPT/KM-3300SHPT Piston Type Pump

Part Number	Description	# Req
KM-72	Cover Cap Wrench	1
AP-72S	1/8 NPT Oil Level/Stuffing Box Hex Plug (Steel)	3
AP-72SS	1/8 NPT Oil Level/Stuffing Box Hex Plug (Stainless Steel)	3
KM-76	Valve Puller Wing Type	1
KM-76M	Valve Puller Wing Guide Pin Type	1
AP-77T	Valve Insert Tool	1
KM-96HT	Discharge Valve, Heat Treated, A/R with Insert	3
KM-97HT	Suction Valve, Heat Treated, A/R with Insert	3
KM-98HT	Valve Seat, Heat Treated, A/R	6
KM-101R	Abrasive Resistant Valve Insert	3
KM-101V	Abrasive Resistant Valve Insert	4
KM-113PT	KM-3250PT Rebuild Gasket Kit Complete: (1) KM-3, (2) KM-7, (1) KM-12, (1) KM-15, (3) KM-29, (3) KM-33, (6) KM-37, (1) KM-191, (3) KM-295	1
KMX-113PT	KM-3300PT Rebuild Gasket Kit Complete: (1) KM-3, (2) KMX-7, (1) KM-12, (1) KM-15, (3) KM-29, (3) KM-33, (6) KM-37, (1) KM-191, (3) KM-295	1
KM-120LH	Crankshaft, Hydraulic Drive 1 1/8 Threaded Adapter LH	1
KM-120RH	Crankshaft, Hydraulic Drive 1 1/8 Threaded Adapter RH	1
KMX-120LH	Crankshaft, Hydraulic Drive 1 1/8 Threaded Adapter LH	1
KMX-120RH	Crankshaft, Hydraulic Drive 1 1/8 Threaded Adapter RH	1
KM-121	Crankshaft, Hydraulic Drive 1 1/4 Straight Keyed Drive	1
KMX-121	Crankshaft, Hydraulic Drive 1 1/4 Straight Keyed Drive	1
KM-122-14T	Crankshaft Splined 14T 12/24	1
KMX-122-14T	Crankshaft Splined for 14T 12/24	1
KM-122-17T	Crankshaft Splined 17T 12/24	1
KM-123	Splined Bearingless Hyd Mtr Shaft Adapter to 1 1/4 Keyed	1
KM-124	Crankshaft Splined Adapter for Auburn #6 to 1 1/4 Keyed	1
KM-124LH	Shaft Adapter Bearingless HD Left-Hand Threaded	1
KM-124RH	Shaft Adapter Bearingless HD Right-Hand Threaded	1
KM-124-14T	Crankshaft Splined Adapter for Auburn #6 14T 12/24	1
KM-124-17T	Crankshaft Splined Adapter for Auburn #6 14T 12/24	1
KM-124-6000	6000 Hydraulic Motor Adapter 1 1/2 to 1 1/4	1
KM-125-6	Bearing Housing, Hyd Drive for Auburn #6	1
KMX-125-6	Bearing Housing, Hyd Drive for Auburn #6	1
KM-125-3000	Bearing Housing, Bearingless-3000	1
KMX-125-3000	Bearing Housing, Bearingless-3000	1
KM-125-6000	Bearing Housing, Hyd Mtr-6000	1
KMX-125-6000	Bearing Housing, Hyd Mtr-6000	1
KM-125-GM1	Bearing Housing, Hyd Drive for SAI GM1 Series	1
KMX-125-GM1	Bearing Housing, Hyd Drive for SAI GM1 Series	1
KM-125-GM2	Bearing Housing, Hyd Drive for SAI GM2 Series	1
KMX-125-GM2	Bearing Housing, Hyd Drive for SAI GM2 Series	1
KM-125-GM3A	Bearing Housing, Hyd Drive for SAI GM3A Series	1
KMX-125-GM3A	Bearing Housing, Hyd Drive for SAI GM3A Series	1

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Kerr KM-3250PT/KM-3300PT/KM-3250SHPT/KM-3300SHPT Piston Type Pump

Part Number	Description	# Req
KM-125-GS3	Bearing Housing, Hyd Drive for SAI GS3 Series	1
KMX-125-GS3	Bearing Housing, Hyd Drive for SAI GS3 Series	1
KM-125-800W	Bearing Housing, White Hyd Mtr 800 Series 14 Tooth	1
KMX-125-800W	Bearing Housing, White Hyd Mtr 800 Series 14 Tooth	1
KM-125-3000	Bearing Housing, Bearingless 3000	1
KMX-125-3000	Bearing Housing, Bearingless 3000	1
KM-125-4000	Bearing Housing, Bearingless Hyd Mtr 4000	1
KMX-125-4000	Bearing Housing, Bearingless Hyd Mtr 4000	1
KM-125-4000E	Bearing Housing, Eaton Hyd Mtr 14 Tooth	1
KMX-125-4000E	Bearing Housing, Eaton Hyd Mtr 14 Tooth	1
KM-125-6000	Bearing Housing, Hyd Mtr 6000 1-1/2 Keyed Shaft	1
KMX-125-6000	Bearing Housing, Hyd Mtr 6000 1-1/2 Keyed Shaft	1
KM-126	Bearing Housing, Hyd Drive for 1 1/4 Straight Keyed Drive & 14T 12/24	1
KMX-126	Bearing Housing, Hyd Drive for 1 1/4 Straight Keyed Shaft & 14T 12/24	1
KM-130	Bearing Housing, Extensions Shaft	1
KMX-130	Bearing Housing, Extension Shaft	1
KM-132	Auxiliary Shaft	1
AP-135	Oil Seal, Bearing Housing Extension Shaft	1
KM-141	Bearing Housing Water Pump Adapter	1
KM-190	Piston Chamber Cover	1
AP-190-2	Water Manifold Plug	1
AP-190-3	Water Manifold / Oil Manifold Bolt	4
AP-190-4	Water Manifold 90 Degree Fitting	1
AP-190-5	Water Manifold Quick Coupling	1
AP-190-8	Piston Chamber Cover Inspection Glass Wing Nut	2
AP-190-9	Piston Chamber Cover Inspection Glass Capscrew	2
KM-190-11	Piston Chamber Cover Stud	2
AP-190-12	Fitting, Water Jet	3
AP-190-13	1/4 Lock Washer	4
AP-190-14	1/4-20UNC Nut	4
KM-191	Piston Chamber Cover Gasket	1
KM-192	Piston Chamber Cover Sight Glass	1
AP-195	Water Pump, Bronze	1
AP-197	Water Pump Repair Kit (Nitrile)	1
KM-210	Water Manifold	1
KM-215	Line, Water Pump to Manifold	1
AP-216	3/8 Quick Connect	1
KM-220	Line, Water Pump to Supply Tank	1
KM-240	Liner Cooling System Reservoir Kit	1
KM-245-175	Piston Complete 1-3/4 (Includes HSN Cup KM-260-175,Retainer KM-261-175RD & Nut KM-270)	3
KM-245-187	Piston Complete 1-7/8 (Includes HSN Cup KM-260-187,Retainer KM-261-187 & Nut KM-270)	3
KM-245-200	Piston Complete 2 (Includes HSN Cup KM-260-200, Retainer KM-261-200 & Nut KM-270)	3
KM-245-225	Piston Complete 2-1/4(Includes HSN Cup KM-260-225, Retainer KM-261-225RD & Nut KM-270)	3

Dupagro B.V.
Ooststeeg 102
6708 AX Wageningen
The Netherlands

Phone +31 (0) 317 840 197
info@dupagro.com
www.dupagro.com

Kerr KM-3250PT/KM-3300PT/KM-3250SHPT/KM-3300SHPT Piston Type Pump

Part Number	Description	# Req
KM-245-175G	Piston Complete 1-1/2 (Includes Cup KM-260G-175, Retainer KM-261-175 & Nut KM-270)	3
KM-245-187G	Piston Complete 1-7/8 (Includes Cup KM-260G-187, Retainer KM-261-187 & Nut KM-270)	3
KM-245-200G	Piston Complete 2 (Includes Cup KM-260G-200, Retainer KM-261-200 & Nut KM-270)	3
KM-245-225G	Piston Complete 2-1/4 (Includes Cup KM-260G-225, Retainer KM-261-225RD & Nut KM-270)	3
KM-250-175	Piston, Body Only 1 3/4"	3
KM-250-187	Piston, Body Only 1 7/8"	3
KM-250-200	Piston, Body Only 2"	3
KM-250-225	Piston, Body Only 2 1/4"	3
KM-261-175RD	Retainer, Rubber Piston Cup, 1 3/4	3
KM-261-187	Retainer, Rubber Piston Cup, 1 7/8	3
KM-261-200	Retainer, Rubber Piston Cup, 2	3
KM-261-225RD	Retainer, Rubber Piston Cup, 2 1/4	3
KM-263-175	Piston Cup 1 3/4 HSN	3
KM-263-187	Piston Cup 1 7/8 HSN	3
KM-263-200	Piston Cup 2 HSN	3
KM-263-225	Piston Cup 2 1/4 HSN	3
KM-263G-175	Piston Cup 1 3/4	3
KM-263G-187	Piston Cup 1 7/8	3
KM-263G-200	Piston Cup 2	3
KM-263G-225	Piston Cup 2 1/4	3
KP-264RD	Piston Cup Nut (Run Dry Type)	3
KM-275	Pony Rod, Piston Pump Type	3
KMX-275	Pony Rod, Piston Pump Type	3
KM-276	Installation Tool for Pony Rod Seal	1
KM-277	Pony Rod Installation Wrench	1
KM-280	Clamp, Pony Rod to Piston Rod	3
KM-280-1	SKT C/S	2
KM-285-175CER	Liner, 1 3/4 Ceramic	3
KM-285-187CER	Liner, 1 7/8 Ceramic	3
KM-285-200CER	Liner, 2 Ceramic	3
KM-285-225CER	Liner, 2 1/4 Ceramic	3
KM-285-175CER-A	Liner Assembly 1 3/4 (Piston complete HSN, liner, gasket)	3
KM-285-187CER-A	Liner Assembly 1 7/8 (Piston complete HSN, liner, gasket)	3
KM-285-200CER-A	Liner Assembly 2 (Piston complete HSN, liner, gasket)	3
KM-285-225CER-A	Liner Assembly 2 1/4 (Piston complete HSN, liner, gasket)	3
KM-285G-175CER-A	Liner Assembly 1 3/4 (Piston complete, liner, gasket)	3
KM-285G-187CER-A	Liner Assembly 1 7/8 (Piston complete, liner, gasket)	3
KM-285G-200CER-A	Liner Assembly 2 (Piston complete, liner, gasket)	3
KM-285G-225CER-A	Liner Assembly 2 1/4 (Piston complete, liner, gasket)	3
KM-285-175KER	Liner, 1 3/4 Kerramic	3
KM-285-187KER	Liner, 1 7/8 Kerramic	3
KM-285-200KER	Liner, 2 Kerramic	3
KM-285-225KER	Liner, 2 1/4 Kerramic	3

DUPAGRO.COM
Dupagro B.V.
Ooststeeg 102
6708 AX Wageningen
The Netherlands
Phone +31 (0) 317 840 197
info@dupagro.com
www.dupagro.com

Kerr KM-3250PT/KM-3300PT/KM-3250SHPT/KM-3300SHPT Piston Type Pump

Part Number	Description	# Req
KM-285-175KER-A	Liner Assembly Kerramic 1 3/4Piston complete HSN, liner, gasket)	3
KM-285-187KER-A	Liner Assembly Kerramic 1 7/8 (Piston complete HSN, liner, gasket)	3
KM-285-200KER-A	Liner Assembly Kerramic 2 (Piston complete HSN, liner, gasket)	3
KM-285-225KER-A	Liner Assembly Kerramic 2 1/4 (Piston complete HSN, liner, gasket)	3
KM-285G-175KER-A	Liner Assembly Kerramic 1 3/4 Piston complete, liner, gasket)	3
KM-285G-187KER-A	Liner Assembly Kerramic 1 7/8 (Piston complete, liner, gasket)	3
KM-285G-200KER-A	Liner Assembly Kerramic 2 (Piston complete, liner, gasket)	3
KM-285G-225KER-A	Liner Assembly Kerramic 2 1/4 (Piston complete, liner, gasket)	3
KM-290	Liner Retainer	3
KM-295	Liner Gasket	3
KM-300HT	Abrasive Resistant Discharge Valve Complete (KM-96HT, KM-98HT & KM-58L)	3
KM-305HT	Abrasive Resistant Suction Valve Complete (KM-97HT, KM-98HT & KM-58S)	3
KM-320	Flow Meter	1
AP-324-6-4	# 6 Planetary Gear Assembly With 1 1/2 Male Input Shaft 4.5:1	1
AP-324-6-3	# 6 Planetary Gear Assembly 3.75:1 14 Tooth Input Spline SAE C Bolt Mount	1
AP-330	SAE C 4 Bolt Drive Assembly 1-1/2 Male Input Shaft	1
AP-330H	Housing, SAE C 4 Bolt Drive Assembly 1-1/2 Male Input Shaft	1
AP-330S	Input Shaft, SAE C 4 Bolt Drive Assembly 1-1/2 Male Input Shaft	1
AP-330B	Bearings, SAE C 4 Bolt Drive Assembly 1-1/2 Male Input Shaft	2
AP-330-1	Oil Seal, SAE C 4 Bolt Drive Assembly 1-1/2 Male Input Shaft	1
AP-330-2	Snap Ring, SAE C 4 Bolt Drive Assembly 1-1/2 Male Input Shaft	1
AP-331	O'Ring, #8 Auburn Input Drive Assembly	1
AP-351	Oil Level Sight Glass	1
AP-352	Oil Level Sight Plug	1

All prices and part numbers are subject to change without prior notice.